



CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Triology Inc.
22841 Dequindre Rd.
Hazel Park, MI 48030

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document.
The current scope of accreditation can be verified at www.anab.org.

A handwritten signature in black ink, appearing to read 'R. Douglas Leonard Jr.', is positioned above a horizontal line.

R. Douglas Leonard Jr., VP, PILR SBU

Expiry Date: 29 June 2023

Certificate Number: AC-1278



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Triology Inc.

22841 Dequindre Rd.
Hazel Park, MI 48030
Kern Smith
248-650-9933

CALIBRATION

Valid to: **June 29, 2023**

Certificate Number: **AC-1278**

Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) ²	Reference Standard, Method, and/or Equipment
CMM: Linear Displacement Accuracy ¹	X, Y, Z: Up to 15 m	$(1.2 + 0.8L) \mu\text{m}$	ASME B89.4.1-1997/2001: Linear Displacement Accuracy per Sec 5.4.3, Volumetric Performance per Sec 5.5, Repeatability per Sec 5.3.3; Using Renishaw XL-80 Laser and XC-80 Environmental Compensation Unit, Bal-Tec Ball Bar Kit and Master Sphere
CMM: Volumetric Length Measurement Error ¹	Length Nominal: (300, 400, 550, 750, 900) mm	$(3.3 + 1L) \mu\text{m}$	ASME B89.4.1- 1997/2001 Sec 5.5.1 using Certified Ball Bars
Optical/Vision/Video Measuring Systems: X, Y Bidirectional Length Measurement Error ¹	X, Y: Up to 600 mm	1.8 μm	WI-003 Procedure using Glass Master

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ($k=2$), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited Scope
2. L = Length in meters.
3. This scope is formatted as part of a single document including Certificate of Accreditation No. AC-1278.



R. Douglas Leonard Jr., VP, PILR SBU

